



HappyEye All-In-One Solution OW
I-68.352.04A

Phase	Material Name	US INCI	Supplier	% Material
A	Deionized Water	Water	N.A.	71.89
A	Glycerol 85%, vegetable Ph. Eur.	Glycerin	Gustav Heess	2.00
A	Rheocare XGN	Xanthan Gum	BASF	0.45
A	Trisodium Citrate Dihydrate	Sodium Citrate	Merck	0.25
B	Olivem 1000 MB	Cetearyl Oliviate Sorbitan Oliviate	Hallstar	5.00
B	Cetiol C 5C	Coco-Caprylate/Caprata	BASF	4.00
B	Cetiol J 600	Oleyl Erucate	BASF	1.00
B	Lanette O MB	Cetearyl Alcohol	BASF	1.00
B	Cetiol Ultimate	Undecane Tridecane	BASF	1.00
C	JuvenEye CLR™	Bellis Perennis (Daisy) Flower Extract Hieracium Pilosella (Hawkweed) Extract	CLR	3.00
C	AnnonaSense CLR™	Annona Cherimola Fruit Extract	CLR	3.00
C	Euxyl K 900	Benzyl Alcohol Ethylhexylglycerin Tocopherol	Ashland	0.80
C	Perfume Sensual Beauty 408	Fragrance	IFF	0.22
C	Puricolor Red ARE 33 FDA (0.4%)	Water Acid Red 33	N.A.	0.25
D	Maricol S	Soluble Collagen	CLR	5.00
E	NaOH (32%)	Water Sodium Hydroxide	N.A.	0.14
F	Cameleon PTW	Titanium Dioxide Red 30 Aluminum Hydroxide Boron Nitride Acrylates/Ammonium Methacrylate Copolymer Cellulose Acetate Propylene Glycol Stearate Butylene Glycol Cocoate	Tagra	1.00
				100.00

Operating Instructions

Mix A and heat up to 75-80°C. Mix B and heat up to 70-75°C. Add B to A and homogenize for a few minutes. Cool down to room temperature under gentle stirring. Below 30°C add C and D in this order and homogenize for a few minutes. Add D and adjust pH value to 6-6.5 with E. Add F with moderate stirring (anchor stirrer is recommend).

Directions for use:

Take a pea-sized of the cream and tap into the skin under the eyes area in the morning.

The recommendations and formulations given are based on our knowledge and experience in the field of technical application.

They are, to the best of our belief, correct, but are offered without obligation.

Those who use our recommendations and formulations as well as those who process CLR Active Agents are themselves responsible for the adherence to prevailing statutory regulations and the observance of patent rights as well as other protective rights for other companies.

This formula has been manufactured and stability-tested using a special preservative, but has not been subjected to microbiological challenge tests.

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