



No Compromise Eye Cream OW
I-68.138.04A

| <i>Phase</i> | <i>Material Name</i> | <i>US INCI</i> | <i>Supplier</i> | <i>% Material</i> |
|--------------|----------------------------------|--|-----------------|-------------------|
| A | Deionized Water | Water | N.A. | 73.362 |
| A | Glycerol 85%, vegetable Ph. Eur. | Glycerin | Gustav Heess | 2.800 |
| A | Keltrol T Plus | Xanthan Gum | CP Kelco | 0.450 |
| A | Trisodium Citrate Dihydrate | Sodium Citrate | Merck | 0.300 |
| B | Olivem 1000 MB | Cetearyl Oliviate Sorbitan Oliviate | Hallstar | 5.000 |
| B | Cetiol C 5C | Coco-Caprylate/Caprata | BASF | 4.000 |
| B | Cetiol J 600 | Oleyl Erucate | BASF | 1.000 |
| B | Lanette O MB | Cetearyl Alcohol | BASF | 1.000 |
| B | Timica Soft Luster White 6500 | Mica Titanium Dioxide | Sun Chemical | 0.210 |
| B | Timica Terra Yellow MN4502 | Mica Iron Oxides Titanium Dioxide | Sun Chemical | 0.030 |
| B | Timica Terra Red MN4506 | Mica Iron Oxides Titanium Dioxide | Sun Chemical | 0.015 |
| B | Timica Terra Black MN4498 | Mica Iron Oxides Titanium Dioxide | Sun Chemical | 0.003 |
| C | Cetiol Ultimate | Undecane Tridecane | BASF | 1.000 |
| D | Euxyl K 900 | Benzyl Alcohol Ethylhexylglycerin Tocopherol | Ashland | 0.800 |
| D | CutiGuard CLR™ | Betaine Sucrose Hydrolyzed Rhodophyceae Extract Water | CLR | 3.000 |
| D | JuvenEye CLR™ | Bellis Perennis (Daisy) Flower Extract Hieracium Pilosella (Hawkweed) Extract | CLR | 3.000 |
| E | Chione HD Crisp Gold S230V | Synthetic Fluorophlogopite Titanium Dioxide | Sun Chemical | 0.700 |
| E | AnnonaSense CLR™ | Annona Cherimola Fruit Extract | CLR | 3.000 |
| E | Perfume I'm In Control | Fragrance | IFF | 0.250 |
| F | NaOH (32%) | Water Sodium Hydroxide | N.A. | 0.080 |
| | | | | 100.000 |

Operating Instructions

Mix A and heat up to 75-80°C. Mix B and heat up to 70-75°C. Add B to A and homogenize for a few minutes. Add C below 60°C and cool down to room temperature under gentle stirring. Below 30°C add D-E in this order and homogenize again. Adjust pH value to 6-6.3 with F.

Directions for use:

Take a pea-sized amount of the cream and tap into the skin under the eyes in the morning.

The recommendations and formulations given are based on our knowledge and experience in the field of technical application.

They are, to the best of our belief, correct, but are offered without obligation.

Those who use our recommendations and formulations as well as those who process CLR Active Agents are themselves responsible for the adherence to prevailing statutory regulations and the observance of patent rights as well as other protective rights for other companies.

This formula has been manufactured and stability-tested using a special preservative, but has not been subjected to microbiological challenge tests.

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