



Keep Smiling Eye Cream 2 OW
I-68.138.02B

Phase	Material Name	US INCI	Supplier	% Material
A	Deionized Water	Water	N.A.	73.362
A	Glycerol 85%, vegetable Ph. Eur.	Glycerin	Gustav Heess	2.800
A	Keltrol T Plus	Xanthan Gum	CP Kelco	0.450
A	Trisodium Citrate Dihydrate	Sodium Citrate	Merck	0.300
B	Olivem 1000 MB	Cetearyl Oliviate Sorbitan Oliviate	Hallstar	5.000
B	Cetiol C 5C	Coco-Caprylate/Caprata	BASF	4.000
B	Cetiol J 600	Oleyl Erucate	BASF	1.000
B	Lanette O MB	Cetearyl Alcohol	BASF	1.000
B	Cetiol Ultimate	Undecane Tridecane	BASF	1.000
B	Timica Soft Luster White 6500	Mica Titanium Dioxide	Sun Chemical	0.210
B	Timica Terra Yellow MN4502	Mica Iron Oxides Titanium Dioxide	Sun Chemical	0.030
B	Timica Terra Red MN4506	Mica Iron Oxides Titanium Dioxide	Sun Chemical	0.015
B	Timica Terra Black MN4498	Mica Iron Oxides Titanium Dioxide	Sun Chemical	0.003
C	Euxyl K 900	Benzyl Alcohol Ethylhexylglycerin Tocopherol	Ashland	0.800
C	CutiGuard CLR™	Betaine Sucrose Hydrolyzed Rhodophyceae Extract Water	CLR	3.000
C	JuvenEye CLR™	Bellis Perennis (Daisy) Flower Extract Hieracium Pilosella (Hawkweed) Extract	CLR	3.000
C	ProRenew Complex CLR™	Lactococcus Ferment Lysate	CLR	3.000
D	Perfume Criste Marine PMF WS	Fragrance	Voegele	0.250
E	Chione HD Crisp Gold S230V	Synthetic Fluorphlogopite Titanium Dioxide	Sun Chemical	0.700
F	NaOH (32%)	Water Sodium Hydroxide	N.A.	0.080
				100.000

Operating Instructions

Mix A and heat up to 75-80°C. Mix B and heat up to 70-75°C. Add B to A and homogenize for a few minutes. Cool down to room temperature under gentle stirring. Below 30°C add C-E in this order and homogenize for a few minutes. Adjust pH value to 6-6.3 with F.

Directions for use:

Take a pea-sized amount of the cream and tap into the skin under the eyes in the morning.

The recommendations and formulations given are based on our knowledge and experience in the field of technical application.

They are, to the best of our belief, correct, but are offered without obligation.

Those who use our recommendations and formulations as well as those who process CLR Active Agents are themselves responsible for the adherence to prevailing statutory regulations and the observance of patent rights as well as other protective rights for other companies.

This formula has been manufactured and stability-tested using a special preservative, but has not been subjected to microbiological challenge tests.

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