



Face Effect Serum

Sedaplant™ Richter

FORMULA No. 460.06.0132

Phase	Trade Name	INCI Name	w/w %	Supplier
A	Water	Water	ad 100	
	Atlas G-2330	Sorbeth-30	3.0	Croda
	Tego Carbomer 341 ER	Acrylates/ C 10-30 Alkyl Acrylate Crosspolymer	0.2	Evonik
	Propylene Glycol	Propylene Glycol	4.0	
	Preservative*		q.s.	
B	Ethanol (96%)	Alcohol Denat.	3.0	
	Sedaplant™ Richter	Water, Alcohol Denat., Foeniculum Vulgare (Fennel) Fruit Extract, Humulus Lupulus (Hops) Extract, Melissa Officinalis Leaf Extract, Viscum Album (Mistletoe) Leaf Extract, Chamomilla Recutita (Matricaria) Flower Extract, Achillea Millefolium Extract, Urea, Allantoin	3.0	CLR
C	NaOH (10%)	Water, Sodium Hydroxide	q.s.	
D	Abil B 88183	PEG/PPG-20/6 Dimethicone	1.5	Evonik

Manufacture

Mix A and stir until the Carbomer is completely dispersed. Add the ingredients of B in the given order. Adjust pH-value to 6.0 with C and add D while stirring.



The recommendations and formulations given are based on our knowledge and experience in the field of technical application. They are, to the best of our belief, correct, but are offered without obligation. Those who use our recommendations and formulations as well as those who process CLR Active Agents are themselves responsible for the adherence to prevailing statutory regulations and the observance of patent rights as well as other protective rights for other companies.

*) This formula has been manufactured and stability tested using a special preservative, but has not been subjected to microbiological challenge tests.