

PROJECT NAME : Phytosan K

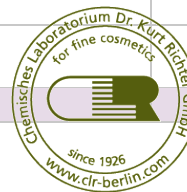


FORMULA NAME : All Round Eye Serum for Men

TRIAL CODE : 417.005.03\_1

### Lab Formula INCI Supplier

| Phase | Material Name                                                | Mixed INCI                                                                                            | Supplier           | % Material    |
|-------|--------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|--------------------|---------------|
| A     | DEIONIZED WATER                                              | WATER                                                                                                 | N.A.               | 62,99         |
| A     | EDETA B POWDER                                               | TETRASODIUM EDTA                                                                                      | BASF               | 0,10          |
| A     | ZEMEA                                                        | PROPANEDIOL                                                                                           | DUPONT TATE & LYLE | 2,00          |
| A     | VERSTATIL BOB                                                | BENZYL ALCOHOL<br>CAPRYLYL GLYCOL<br>BENZOIC ACID                                                     | DR STRAETMANS      | 0,80          |
| B     | CETIOL CC                                                    | DICAPRYLYL CARBONATE                                                                                  | BASF               | 5,00          |
| B     | COSMEDIA SP                                                  | SODIUM POLYACRYLATE                                                                                   | BASF               | 0,50          |
| B     | MONTANOV L                                                   | C12-20 ALKYL GLUCOSIDE<br>C14-22 ALCOHOLS                                                             | SEPPIC             | 1,50          |
| B     | LIPEX SHEA W                                                 | SHEA BUTTER CETYL ESTERS                                                                              | AAK                | 1,00          |
| B     | KELTROL CG-F                                                 | XANTHAN GUM                                                                                           | CP KELCO           | 0,10          |
| B     | EUTANOL G                                                    | OCTYLDODECANOL                                                                                        | BASF               | 3,00          |
| C     | PHYTODEFENSE CLR                                             | GLYCINE SOJA (SOYBEAN) OIL<br>DICAPRYLYL ETHER<br>MAGNOLIA GRANDIFLORA BARK EXTRACT<br>LAURYL ALCOHOL | CLR                | 3,00          |
| C     | VITAMIN F FORTE                                              | LINOLEIC ACID<br>LINOLENIC ACID                                                                       | CLR                | 1,00          |
| C     | ROSEMARY ANTIOXIDANT EXTRACT (ORGANIC) 14% DITERPENE PHENOLS | HELIANTHUS ANNUUS (SUNFLOWER) SEED OIL<br>ROSMARINUS OFFICINALIS LEAF EXTRACT                         | FLAVEX             | 0,01          |
| D     | PHYTOSAN K                                                   | WATER<br>GLYCERIN<br>GLYCINE SOJA (SOYBEAN) SEED EXTRACT                                              | CLR                | 3,00          |
| D     | PROBIOBALANCE CLR NP                                         | WATER<br>LACTOSE<br>MILK PROTEIN<br>BIFIDA FERMENT LYSATE                                             | CLR                | 5,00          |
| E     | DEIONIZED WATER                                              | WATER                                                                                                 | N.A.               | 9,50          |
| E     | MPC - MILK PEPTIDE COMPLEX                                   | WHEY PROTEIN                                                                                          | CLR                | 0,50          |
| F     | NAOH (10%)                                                   | WATER<br>SODIUM HYDROXIDE                                                                             | N.A.               | 1,00          |
|       |                                                              |                                                                                                       |                    | <b>100,00</b> |



### Operating instructions

#### Operating Instructions

Mix A, B and C separately. Heat up A and B to 75°C separately. Add C to B and BC to A. Homogenize for 3 minutes and cool down to 30°C. Add D and premixed E in the given order while stirring. Adjust pH with F to 6 - 6,5.

The recommendations and formulations given are based on our knowledge and experience in the field of technical application.

They are, to the best of our belief, correct, but are offered without obligation.

Those who use our recommendations and formulations as well as those who process CLR Active Agents are themselves responsible for the adherence to prevailing statutory regulations and the observance of patent rights as well as other protective rights for other companies.

This formula has been manufactured and stability-tested using a special preservative, but has not been subjected to microbiological challenge tests.