



## Foot Care (O/W)

**Modukine™, Calendula Oil CLR**

**FORMULA No. 380.05.0491**

Phase	Trade Name	INCI Name	w/w %	Supplier
A	Water	Water	ad 100	
	Glycerin	Glycerin	5.0	
B	Lanette N	Cetearyl Alcohol, Sodium Cetearyl Sulfate	8.0	BASF
	Lunacera M	Cera Microcristallina	2.0	
	Span 60	Sorbitan Stearate	1.0	Croda
	Eutanol G	Ethylhexyldodecanol	3.0	BASF
	Abil 350	Dimethicone	2.0	Evonik
	<b>Calendula Oil CLR</b>	Glycine Soja (Soybean) Oil, Calendula Officinalis Flower Extract, Tocopherol	<b>3.0</b>	<b>CLR</b>
	Crodamol OC	Ethylhexyl Cocoate	4.0	Croda
	Saboderm TCC	Caprylic Capric Triglyceride	2.0	Polygon
	Controx VP C	Lecithin, Tocopherol, Ascorbyl Palmitate, Hydrogenated Palm Glycerides Citrate	0.05	BASF
C	Water	Water	9.38	
	Trisodium Citrate Dihydrate	Sodium Citrate	0.12	
	<b>Modukine™</b>	Lactose, Milk Protein	<b>0.5</b>	<b>CLR</b>
D	Dry Flo Plus	Aluminum Starch Octenylsuccinate	2.0	National Starch
	Euxyl K702*	Phenoxyethanol, Benzoic Acid, Dehydroacetic Acid, Water, Ethylhexylglycerin, Polyaminopropyl Biguanide	0.4	Schülke

### Manufacture

Heat up A and B to 80°C separately. Add A to B and homogenize for 3 minutes. Cool down under stirring. Predisperse C and add it to AB below 30°C. Add D in the given order and stir until uniform.



The recommendations and formulations given are based on our knowledge and experience in the field of technical application. They are, to the best of our belief, correct, but are offered without obligation. Those who use our recommendations and formulations as well as those who process CLR Active Agents are themselves responsible for the adherence to prevailing statutory regulations and the observance of patent rights as well as other protective rights for other companies.

\*) This formula has been manufactured and stability tested using a special preservative, but has not been subjected to microbiological challenge tests.