



High Impact Mascara**

** (developed & produced by Eckart; www.eckart.net)

Follicusan™ DP, DayMoist CLR™, Vitamin F forte

FORMULA No. 176.01.1034

Phase	Trade Name	INCI Name	w/w %	Supplier
A	Emulium Delta	Cetyl Alcohol, Glyceryl Stearate, PEG-75 Stearate, Ceteth-20, Steareth-20	5.0	Gattefossé
	Lipocire A Pellets	C10-18 Triglycerides	2.0	Gattefossé
	Ozokerite 1899	Ozokerite	2.0	Kahl
	Compritol 888 CG Pellets	Glyceryl Dibehenate	2.0	Gattefossé
	Cocoate BG	Butylene Glycol Cocoate	4.0	Gattefossé
B	Water	Water	ad 100	
	Glycerin (85%)	Glycerin	2.5	Glacon Chemie
	Keltrol CG-T	Xanthan Gum	0.5	CP Kelco
C	Baycusan C1004	Polyurethane-35	12.0	Covestro
D	SynCrystal Blue	Synthetic Fluorphlogopite, Titanium Dioxide	5.0	Eckart
E	Nipaguard PO5*	Phenoxyethanol, Piroctone Olamine	0.5	Clariant
	Follicusan™ DP	Water, Alcohol Denat., Panthenyl Ethyl Ether, Milk Protein, Lactose, Inositol, Acetyl Cysteine, Acetyl Methionine, Sodium Citrate, Citric Acid	3.0	CLR
	DayMoist CLR™	Water, Hydrolyzed Corn Starch, Beta Vulgaris (Beet) Root Extract	1.0	CLR
	Vitamin F forte	Linoleic Acid, Linolenic Acid	0.5	CLR

Manufacture

Predisperse Xanthan Gum into B. Heat A and B separately to 85°C. Add B to A while stirring. Cool down to 70°C and add C. Cool down to 60°C while stirring, add D and stir cold. At 50°C add E in the given order. Stir until homogenous.



The recommendations and formulations given are based on our knowledge and experience in the field of technical application. They are, to the best of our belief, correct, but are offered without obligation. Those who use our recommendations and formulations as well as those who process CLR Active Agents are themselves responsible for the adherence to prevailing statutory regulations and the observance of patent rights as well as other protective rights for other companies.

*) This formula has been manufactured and stability tested using a special preservative, but has not been subjected to microbiological challenge tests.